



PC USB cable

+U Motor driver voltage  
+ 30-48 U

Motor driver voltage  
GND/PE

Spindel/230AC  
on/off

green lamp

Start

Netzfilter

10 pol. cable

26 pol. cable

reference switches

Boenigk-electronics

- 1- HFSpindel 2 - Pumpe
- 0 Volt on/off 3 - Spannzange
- 4 - Werkzeug-Abdeckung
- 2,3,4, 24 Volt on/off

Con7: 1-2 Emergency switch